

Service description

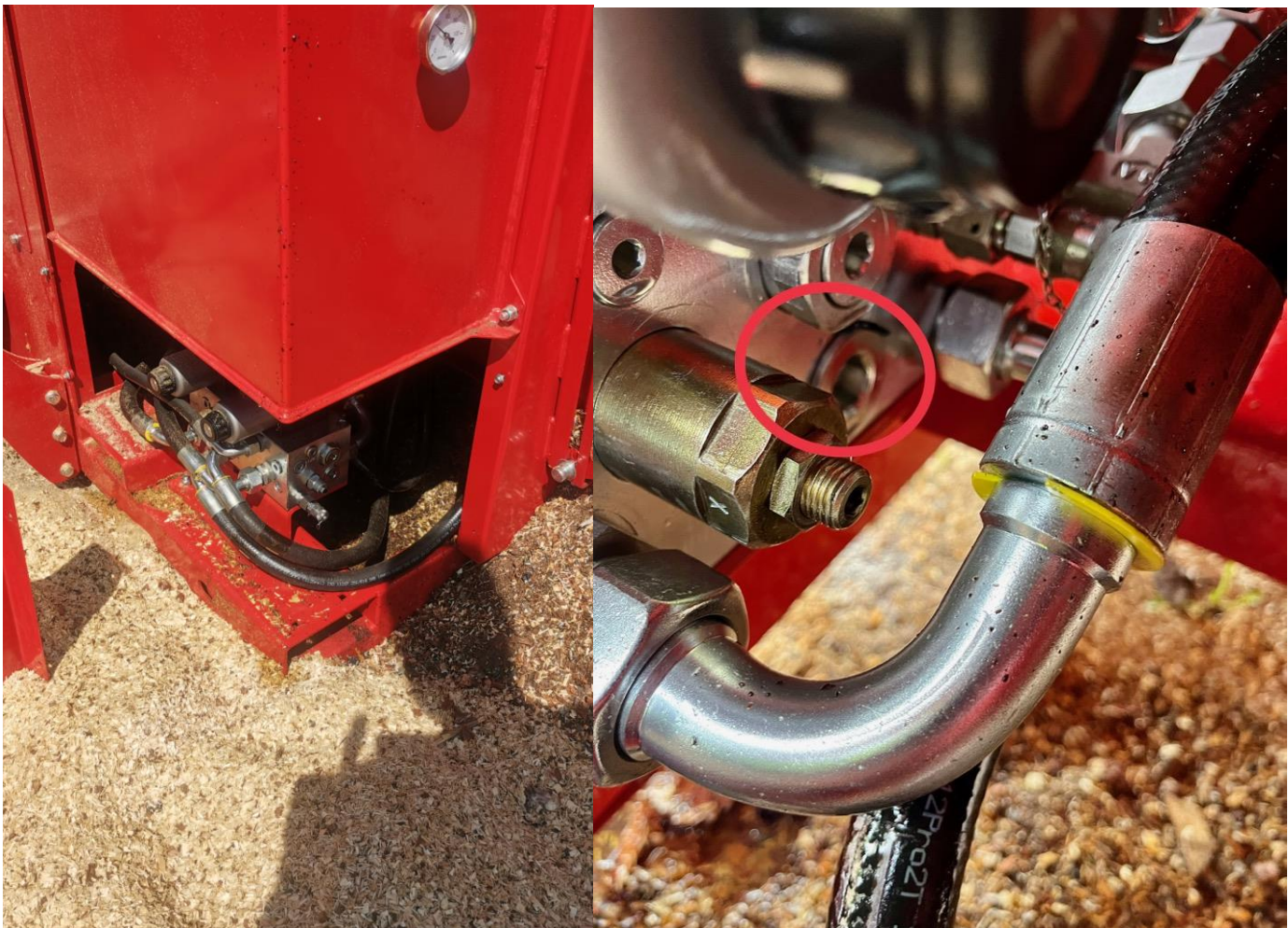
Product: VM450	Service description no: 4121-S001	Ver: 1
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Time consumption

30 min

Symptom

Leakage on the block under the oil tank. Regenerative block.



Caused by

The O-ring is blown out because the plug in the block is too long and the threads go down before the O-ring is compressed.

Solution

Put in a new plug.

1. Release the hose connection as shown in the picture, and rotate the hose that you could reach the plug with the tool. Do not remove the hose as this will cause a lot of oil leakage.



2. Unscrew the plug with a 17 mm unbrako.



3. Screw in a new plug with o-ring and fasten the hose.